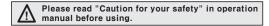
# **Electric Capacitive Type**

# Electric capacitive type proximity sensor

### ■ Features

- •Sensing of iron, metal, plastic, water, stone, wood etc.
- •Long life cycle and high reliability
- •Integrated surge protection circuit
- •Integrated reverse polarity protection circuit (DC type)
- Easy to adjust of the sensing distance with sensitivity
- •Red LED status indication
- •Easy to control of level and position



# ■ Type

#### ODC 3-wire type

Appearances		Model	
		CR18-8DN	
M18	M18	CR18-8DP	
		CR18-8DN2 *	
		CR30-15DN	
M30		CR30-15DP	
		CR30-15DN2 *	

#### ▶"\*" mark can be customized.

#### OAC 2-wire type

	Appearances	Model	
M18		CR18-8AO	
IVIIO	18	CR18-8AC	
		CR30-15AO	
M30		CR30-15AC	

# Specifications

Model	CR18-8DN CR18-8DP CR18-8DN2	CR30-15DN CR30-15DP CR30-15DN2	CR18-8AO CR18-8AC	CR30-15AO CR30-15AC	
Sensing distance	8mm ±10%	15mm ±10%	8mm ±10%	15mm ±10%	
Hysteresis	Max. 20% of sensing distance				
Standard sensing target		50×50×1	lmm(Iron)		
Setting distance	0 to 5.6mm	0 to 10.5mm	0 to 5.6mm	0 to 10.5mm	
Power supply (Operating voltage)	12-24VDC (10-30VDC)		100-240VAC (85-264VAC)		
Current consumption	Max.	15mA			
Leakage consumption			Max. 2.2mA		
Response frequency(*1)	50Hz		20Hz		
Residual voltage	Max. 1.5V		Max. 20V		
Affection by Temp.	$\pm 10\%$ Max. for sensing distance at $20\%$ within temperature range of $-25$ to $70\%$			of −25 to 70°C	
Control output	Max. 200mA		Max. 5 to 200mA		
Insulation resistance	Min. 50MΩ (at 500VDC megger)				
Dielectric strength	1500VAC 50/60Hz for 1 minute				
Vibration	1mm amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 2 hours			ions for 2 hours	
Shock	500m/s <sup>2</sup> (50G) in X, Y, Z direction for 3 times				
Indicator	Output operation indicator(Red LED)				
Ambient temperature	-25 to 70°C (at non-freezing status)				
Storage temperature	-30 to 80°C (at non-freezing status)				
Ambient humidity	35 to 95%RH				
Protection circuit	Surge protection circuit, Reverse polarity proteciton circuit		Overload & Short protection circuit		
Protection	IP66 (IEC standard)	IP65 (IEC standard)	IP66 (IEC standard)	IP65 (IEC standard	
Cable	φ 4×3P, 2m		φ 4×2P, 2m		
Unit weight	Approx. 72g	Approx. 212g	Approx. 63g	Approx. 220g	

**<sup>※(★1)</sup>** The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.

Appearances		Model	
M10		CR18-8AO	
M18	8	CR18-8AC	
		CR30-15AO	
M30	M30	CR30-15AC	

(A) Photo electric sensor

(B) Fiber sensor

Door/Area sensor

(D) Proximity sensor

Pressure sensor

encoder

Connector/ Socket

(H) Temp.

(I) SSR/ Power controller

(J) Counter

(K)

(L)

Panel meter

Tacho/ Speed/ Pulse meter (N) Display

unit

Sensor controller

Switching power supply

(Q) Stepping motor & Driver & Controlle

Graphic/ Logic panel

(S) Field network device

Production replacement

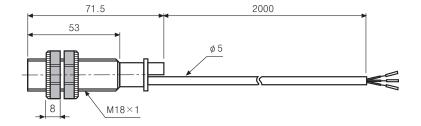
# **CR Series**

## Dimensions



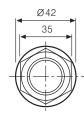
●CR18-8A □

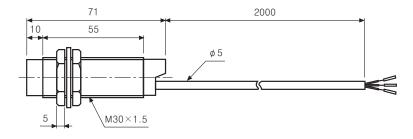




●CR30-15D□

●CR30-15A□

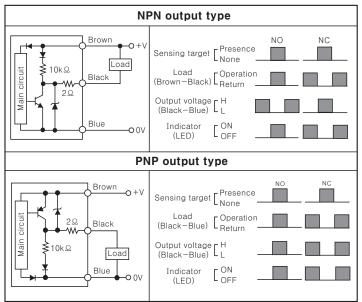




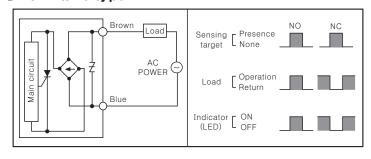
(Unit:mm)

# **■**Control output diagram

# **○DC 3-wire type**

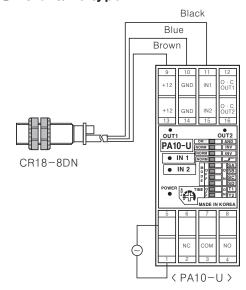


## OAC 2-wire type

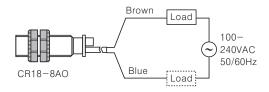


# **■**Connections

# ○DC 3-wire type



# **○AC 2-wire type**



 $\mbox{\em M}$  The load can be connected to either wire.

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# **Electric Capacitive Type**

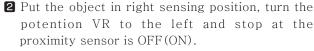
# ■Sensitivity adjustment

Please turn potention VR to set sensitivity as below procedure.

1 Without a sensing object, turn the potention VR to the right and stop at the proximity sensor is ON(OFF).

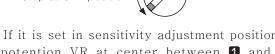


3 If the difference of the number of potention VR rotation between the ON(OFF) point and the OFF (ON) point is more than 1.5 turns, the sensing operation will be stable.

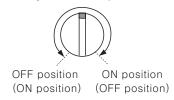




4 If it is set in sensitivity adjustment position of potention VR at center between 1 and 2. sensitivity setting will be completed.









It is stable when it is

over 1.5 turns

- ₩When there is distance fluctuation between proximity sensor and the target, please adjust 2 at the farthest distance from this unit.
- \*Turning potention VR toward clockwise, it will be max. and turning toward counter clockwise, it will be min, the number of adjustment should be  $15\pm3$  revolution and if it is turned to the right or left excessively, it will not stop, but it idles without breakdown.
- \*( ) is for Normal Close type.

## Grounding

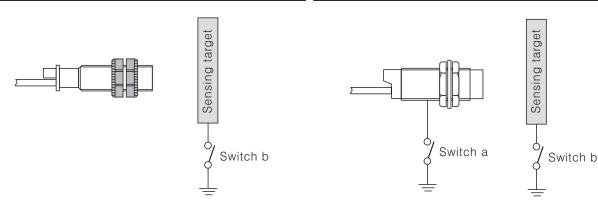
The sensing distance will be changed by grounding status of capacitive proximity sensor and the target [50× 50×1mm(Iron)]. Please check the material when installing it on panel.

#### ●CR18 Type

Ground condition (Switch b)	ON	OFF
Operating distance (mm)	8	4

#### CR30 Type

Ground condition	Switch a	ON	OFF	ON	OFF
	Switch b	ON	ON	OFF	OFF
Operating distance(mm)		15	18	6	6



(A) Photo electric sensor

Fiber sensor

> Door/Area sensor

# (D) Proximity sensor

Pressure sensor

Rotary encoder

Connector/ Socket

Temp controller

SSR/ controller

(J) Counter

Timer (∟) Panel

meter

meter Display

controller

Switching supply

(Q) Stepping motor & Driver & Controller (R)

Graphic/ Logic panel

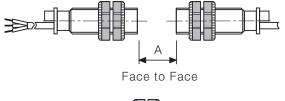
Field network device

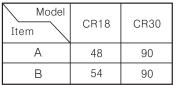
Production stoppage models &

**Autonics** D - 54

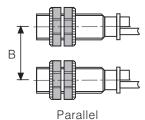
## ■Mutual-interference & Influence by surrounding metals

When several proximity sensors are mounted close to one another a malfunction of the sensor may be caused due to mutual interference. Therefore, be sure to provide a minimum distance between the two sensors as below chart indicates.

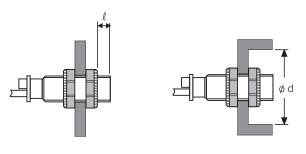




(Unit:mm)

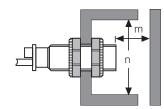


When sensors are mounted on metallic panel, you must prevent the sensors from being affected by any metallic object except target. Therefore, be sure to provide a minimum distance as below chart indicates.



Model Item	CR18	CR30
l	20	10
ø d	54	90
m	24	45
n	54	90

(Unit:mm)



## Materials

#### Materials of sensing targets

Sensing distance may be different by electrical characteristic of sensing target(conductivity, non dielectric constant) and status of water absorption, size etc.

#### ©Effect by high frequency electrical field

It may cause malfunction by machinery which generate high frequency of electrical field such as a washing machine etc.

### Surrounding environment

There is water or oil on surface of sensing part, it may cause malfunction.

If the bottle for sensing of level is coated by oil etc., it may cause malfunction.

Especially, 15mm type has high sensitivity for induced objects, please be careful of waterdrops.

#### ©0il

Do not let the oil or oil liquid is flowed into the sensor, the case is made by plastic.

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